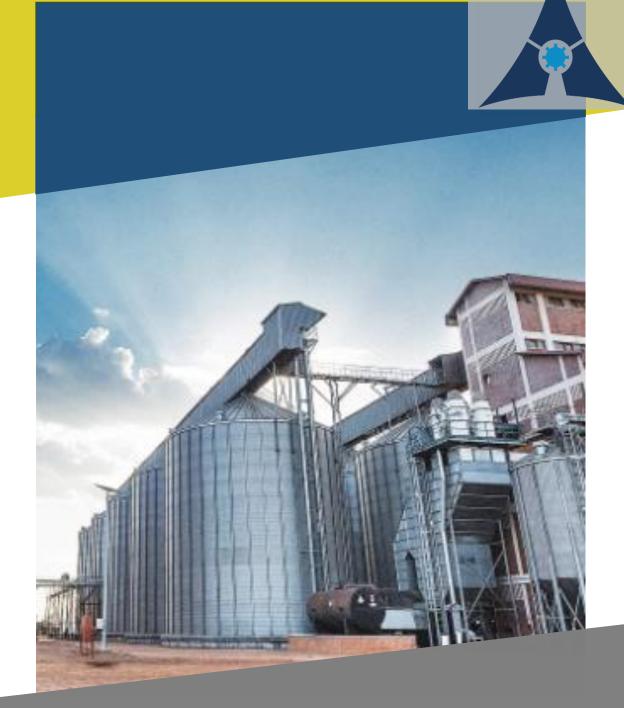
# TRAINING PROGRAM ON Total Productive Maintenance



# **ABOUT ARRELIC TRAINING INSTITUTE**

Arrelic Institute is focused to equip both industry professionals and college graduates with the skills and knowledge required for bridging the desire stare of workforce which industry needs to compete globally.

Arrelic Institute provides over 75 different type of customized training programs in the field of Reliability Engineering, Asset Management, Best Practice, Operation & Maintenance, Predictive Maintenance, NDT, Predictive Analytics, Quality, Risk & Safety.

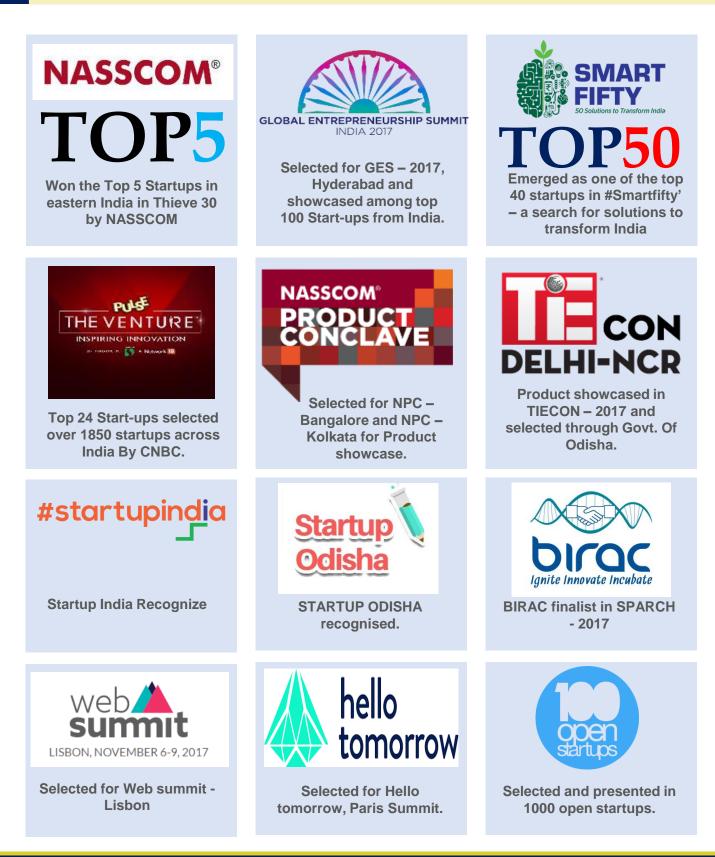
Arrelic Institute conducts public trainings and workshops in 38 locations across India and 10+ International locations. We are working for large corporate house from 15 different types of industries ranging from Airlines, Automobiles, Cement, Defence Manufacturing, FMCG, Glass, Marine, Metals, Mining, Oil & Gas, Power, Pulp & Paper, Facility Management and Fertilizer.

# **ARRELIC INSTITUTE: AT A GLANCE**





# **ARRELIC AWARDS & RECOGNITIONS**



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# **ABOUT THE TRAINING COURSE Introduction to Total Productive Maintenance**

Arrelic's Total Productive Maintenance is a systematic proactive approach that includes periodic, predictive and corrective maintenance, and has a goal of identifying and eliminating waste or loss associated with production equipment. Zero Breakdowns, Zero Defects, Zero Minor Stoppages and Lower Costs Losses are identified and attacked by employees. To achieve these goals, the various phases of the equipment's life span are properly observed and focused effort applied.

It is an all-inclusive approach to equipment maintenance that strives to achieve perfect production (zero defects). This means that equipment is expected to have zero breakdowns, slow runs, or defects. TPM also values a safe working environment with a zero accident policy.

It is a team and shop floor based initiative focused on optimizing the effectiveness of manufacturing equipment. TPM helps workers efficiently care for the equipment and machines they work with, which will reduce costs, including money and space tied up with spare parts inventory.

TPM focused to maximize the productivity of facilities by transferring the responsibility for regular maintenance to employees. It consists of 8 pillars, each containing approaches to eliminate losses and waste.

If organisations are to move toward an asset management environment with a focus on maximising equipment life, then the planner must be seen more as a whole of life Asset Management Planner rather than the Maintenance Planner of old. This course is the starting point for that transition.



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# LEARNING OBJECTIVES & KEY BENEFITS OF ATTENDING THE WORKSHOP

By attending this technical training on **"Total Productive Maintenance"** delegates will be able learn and deliver the following things.

- ✓ Describe the primary benefits gained from total productive maintenance
- ✓ Identify the four major categories of maintenance
- ✓ Identify the four major categories of maintenance
- ✓ Organize kaizen events to conduct and lead autonomous maintenance
- ✓ Conduct breakdown analysis reviews, and grasp their importance
- ✓ Use the principles of Early Equipment Management
- ✓ Understand the principles of change management and apply the individual roles of leadership in change management as it relates to TPM/TPR implementation

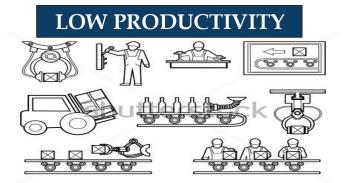
# WHO SHOULD ATTEND?

Predictive Maintenance attempts to detect the onset of a degradation mechanism with an aim of correcting the degradation prior to significant deterioration in the component or equipment. People in the following roles should participate in this training:

 ✓ Participants must be affiliated with a manufacturing or service organization actively pursuing process improvement techniques, and should have a fundamental understanding of TPM and lean techniques they may be production Engineering, maintenance, setters, operators, team Leaders, middle managers.



# **INDUSTRIES THAT CONCERN ABOUT**



Conventional use of time-based approach for maintenance does not take into consideration the way assets are being utilized, their current condition and real world operating conditions.

#### HIGH DOWNTIME



Failure to curb unplanned downtime and lack of control over value chain processes lead to high costs, inefficiencies and poor compliance. These severely impacts the profit and industrial growth.



Industries lack the ability to interpret assets data and because of unavailability of proper predictive methods they are unable to predict equipment failures which leads to unplanned downtime.

#### HIGH MAINTENANCE COST



Increased competition, pressure to grow revenue & profit, tighter regulations, scarcity of raw material, fluctuation demand and obsolete technologies have impacted the way industries are being operated.

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# **COURSE OUTLINE**

#### DAY **-** 1

#### INTRODUCTION TO TPM

- ✓ Maintenance management methods
- ✓ Types of Maintenance Focussed Improvement
- ✓ Properly use machine performance data to identify and execute a tactical action plan

#### **12 STEPS OF DEPLOYMENT**

- Properly use machine performance data to identify and execute a tactical action plan
- ✓ Evaluation of the maintenance organization

DAY - 2

#### **OVERLAPPING SMALL GROUPS**

- ✓ Properly use machine performance data to identify and execute a tactical action plan
- Functional Requirements

#### **THE 8 PILLARS OF TPM**

- ✓ Focussed Improvement
- ✓ Training and Education
- Driven components

#### **DAY - 3**

#### **BASIC CONCEPTS OF TPM**

- ✓ Addressing the various concepts of TPM
- ✓ Enhancing overall product quality through suitable materials

#### **16 LOSSES AND OEE**

- ✓ Identification process and prioritization that maximizes business performance.
- Properly use machine performance data to identify and execute a tactical action plan

#### **DAY - 4**

#### **DETERIORATION AND RELIABILITY**

- ✓ Performance Assessment and Analytics
- ✓ Maintenance Materials Management

ACHIEVING ZERO LOSSES – ACCIDENTS, BREAKDOWNS, DEFECTS

- ✓ Failure analysis and Recurrence prevention
- ✓ Maintenance work management
- ✓ Maintenance cost management

#### **DAY - 5**

#### **QUALITY MAINTENANCE**

- Properly use machine performance data to identify and execute a tactical action plan
- ✓ Selecting a predictive maintenance system
- ✓ Database development

#### **AUTONOMOUS MAINTENANCE**

- ✓ Maintenance troubleshooting
- ✓ Additional training
- ✓ Technical support
- ✓ Spare parts management

#### **PROGRAM SCHEDULE**

 09:00 - 10:30
 Morning Session 1

 10:30 - 11:00
 Refreshments & Networking Break

 11:00 - 12:30
 Morning Session 2

 12:30 - 13:30
 Lunch

| 13:30 | -15:00 |
|-------|--------|
| 15:00 | -15:30 |
| 15:30 | -17:00 |
| 17:00 | -17:30 |

Afternoon Session 1 Refreshments & Networking Break Afternoon Session 2 Day review & Q/A`

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